



QUATTROCODE D SERIES WEB UPDATE



Software version **Quattrocode D Series 1.27.0**
Please refer to the machine manual for the operations to follow.

The updated software operator's guide for Quattrocode D Series is available on the Silca website (www.silca.biz) within the Quattrocode D Series section

JUNE 2025 1_2025 QUATTROCODE D SERIES V.1.27.0



Bug fixed

- Fixed issue during cutting of card 5606

APRIL 2025 1_2025 QUATTROCODE D SERIES V.1.26.0



Bug fixed

- Fixed AGB Genio search
- Fixed decoding (clamp and locked tables)
- Fixed Abus decoding
- Fixed mobile tracer (version 2) management to avoid error 45
- Fixed the cut of automotive card with tip stop (example 1838)
- Fixed Akura 44 cutting process
- Fixed calibration of 159-160 jaws
- Fixed issue during cutting of card 4228 CISA AP4 with robot

MARCH 2025 1_2025 QUATTROCODE D SERIES V.1.25.1



- Management of new mobile tracer



Bug fixed

- Fixed issue during cutting of card 4228 CISA AP4 with robot
- Fixed issue during cutting of card 4156 with more than one piece



QUATTROCODE D SERIES WEB UPDATE



FEBRUARY 2025

1_2025 QUATTROCODE D SERIES V.1.25.0



- Enabled CISA OEM Client



Bug fixed

- Fixed drawing of card 2354
- Fixed the use of the robot with multiple cutter cards (example 4531,4508)
- Fixed the use of the robot with cutting and engraving without some axes

JANUARY 2025

1_2024 QUATTROCODE D SERIES V.1.24.1



Bug fixed

- Fixed machine busy issue during decoding
- Fixed cutting bugs with cards 4266, 5447
- Fixed incorrect data in search by code
- Improve pusher management



QUATTROCODE D SERIES WEB UPDATE



DECEMBER 2024

1_2024 QUATTROCODE D SERIES V.1.24.0



- On-board customisation



Bug fixed

- Fixed robot handling problem with adapters
- Fixed problem during decoding with robot and multi-axis cards
- Fixed cutting problem with dimensions read from decoding
- Fixed problem with jaw calibration 166J-167J
- Fixed problem with the Evo method for cutting K22 Securemme keys
- Fixed problem with manual input of key dimensions

NOVEMBER 2024

1_2024 QUATTROCODE D SERIES V.1.23.0



Bug fixed

- Fixed job queuing from card
- Fixed cutting shaft

OCTOBER 2024

1_2024 QUATTROCODE D SERIES V.1.22.6



Bug fixed

- Fixed problem with camera

OCTOBER 2024

1_2024 QUATTROCODE D SERIES V.1.22.5



Bug fixed

- Increased current for handling the manipulator
- Enabled use of the tracer point in high-precision cutting cards (e.g. Kaba)
- Fixed problem with T10 token in OEM queue
- Fixed problem with starting an engraving-only job
- Solved problem with counter when interrupting an engraving-only job



QUATTROCODE D SERIES WEB UPDATE



SEPTEMBER 2024

1_2024 QUATTROCODE D SERIES V.1.22.3



Bug fixed

- Fixed problem changing initial value of increment function
- Fixed cutting & engraving problem

SEPTEMBER 2024

1_2024 QUATTROCODE D SERIES V.1.22.2



Bug fixed

- Fixed 'machine is busy' problem after a job
- Fixed engraving area sorting problem
- Fixed problem enabling engraving on QCD for some cards

SEPTEMBER 2024

1_2024 QUATTROCODE D SERIES V.1.22.1



Bug fixed

- Fixed bug sending job from SKP to the machine.

SEPTEMBER 2024

1_2024 QUATTROCODE D SERIES V.1.22.0



Bug fixed



- Fixed the key head control for queue jobs
- Fixed decoding results with multi-axis card
- Fixed news display




QUATTROCODE D SERIES WEB UPDATE



AUGUST 2024 1_2024 QUATTROCODE D SERIES V.1.21.1

	<ul style="list-style-type: none">■ Release version 1.21.1
 Bug fixed	<ul style="list-style-type: none">■ Fixed bug in unlocking enabled protected systems■ Fixed bug in removing the presser in decoding of manipulable cards (example card 2749)

JULY 2024 1_2024 QUATTROCODE D SERIES V.1.21.0

	<ul style="list-style-type: none">■ First Release
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